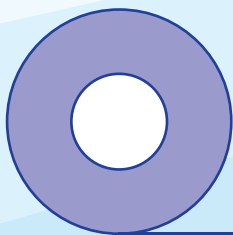


5033X

General description

Nitto double coated tape 5033X consist of a non-woven tissue carrier, coated with a pressure sensitive acrylic adhesive. Mainly used for splicing operations in the cardboard and paper industry.

Construction



- Colourless modified acrylic adhesive
- Non-woven carrier
- Colourless modified acrylic adhesive
- Paper release liner

Characteristics

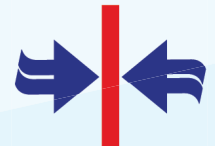
Nitto 5033X is a DC-splicing tape with a high adhesion, high tack and splice efficiency. The tape has a good shear resistance (recommended for zero speed splicer (fluting lines)), high repulsion resistance and high temperature resistance.

The DC-splicing tape is suitable for all paper types (different surfaces, low and high grammage, recycled papers, ...).

Application

Nitto 5033X is suitable for manual splicing on slitter / winder, automatic splicing on zero speed splicer. It can also be used for general foam lamination.

CORE FUNCTION



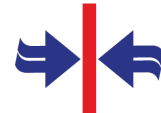
TO ADHERE

Features

- high adhesion
- splice efficient
- good shear resistance
- high temperature resistance
- high repulsion resistance
- RoHS compliant (2011/65/EC, 2015/863)



Edition: January 2020
Code: DS/06.09/ 5033x ENG
This datasheet replaces all previous versions



Technical Properties

General physical properties

	Typical Value	Test Method
Adhesive type	Colourless modified acrylic	
Tape thickness*	0.140 mm	EN 1942
Release liner	Siliconised havana paper	
Release liner weight	90 g/m ²	DIN 53104
Carrier type	Non-woven tissue	
Adhesion to BA steel	850 cN/20mm	EN 1939
Release value	15 cN/50mm	Nitto Belgium Test Method
Static shear	0.7 mm/2h	EN 1943
Transport and storage conditions	Temperature 15 °C to 30 °C Relative humidity 40 to 75% RH	

* Tape thickness = Total thickness without liner

Details from the test methods are described on the customer product specification.

CAUTION: The above are typical values and should not be used in writing specifications.

Performance properties

	Typical Value	Test Method
High temperature resistance	150 °C	3 min., 200 g/cm ²
Dynamic shear	400 N/4 cm ²	Tested after 15 min, 300mm/min
Splicing tack	Medium	Nitto Belgium Test Method
Probe tack	400 cN/20mm ²	ASTM D2979

Warranty

The product is guaranteed to be free from defect in material and workmanship at the time of delivery and will be suitable for use for a period of 6 months thereafter, subject to the conditions set out herein.

Application guidelines

- Keep the tape in its original packaging until use.
- For optimum results, an even rub down pressure must be applied to the taped area to create the best possible adhesion between tape and the substrates.
- Remove the liner prior to usage.
- The tape should be applied to clean and dry surfaces.
- The best application conditions are obtained at a temperature between 15 °C and 40 °C.

If you require additional information on technical properties and application as well as product sampling or testing, please contact your local Nitto sales office.

General conditions of use and precautions:
The properties of the product might be adversely affected by various elements such as composition, condition and surface of and impurities in or on the substrate, temperature and humidity during storage, the surrounding environment at and after application and time of exterior use. When the product is used in combination with another material or process, the user shall assure the compatibility of the product in such combination and whether this combination results in the expected performance. The same principle applies in the event of product use in extreme conditions or circumstances, whether at or after the moment of application, including extended exposure to sunlight or extreme temperatures and pressure.

Packaging, transport and storage:
During transport and storage the product should always be protected against direct sunlight and extremes in temperature and humidity and contained in its original packaging. Once removed from its packaging, it should be promptly applied and remain shielded from direct sunlight and extreme temperature as well as protected against dust and other impurities.

Liability:
Except for its wilful misconduct, Nitto Belgium's liability shall be limited to a replacement, a reimbursement or an additional delivery of the product, and shall not exceed the purchase price of the products. In no event shall Nitto be liable in respect of any indirect or consequential damages, including loss of profits.
The above limitations of liability shall equally apply if Nitto Belgium has assisted in any manner with the selection, treatment or application of the product.

Product information:
This datasheet provides a general description of the product properties and application scope. Full technical details in connection with this product are presented in the customer product specification, which is available upon request.

The information reflected in this datasheet is subject to change and the product described herein may be modified or discontinued without notice.

Nitto Belgium NV has obtained following certificates:

- ISO 9001
- ISO 14001
- IATF 16949

Please check our website for applicable scope

Edition: January 2020
Code: DS/04.10/E3 5033X ENG
This datasheet replaces all previous versions