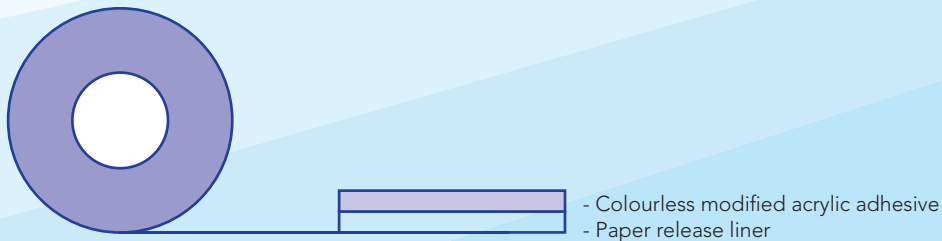


597B - 597N

General description

Nitto transfer tapes 597B and 597N consist of a pressure sensitive modified acrylic adhesive. The thin and smooth coating surface makes these tapes suitable for nameplate and graphic overlays applications.

Construction



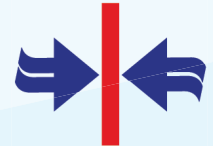
Characteristics

The thin and smooth coating surface of 597B and 597N provides a good cohesion to a variety of thin materials (nameplates) and allows a high bonding of thin plastics.

Application

The tapes are designed for mounting of a variety of substrates such as metal and plastic nameplates, films, textile labels, metal foils...

CORE FUNCTION



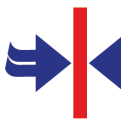
TO ADHERE

Features

- high adhesion
- high cohesion
- thin and smooth coating surface
- RoHS compliant (2011/65/EC, 2015/863)



Edition: January 2020
Code: DS/06.09/ 597 series ENG
This datasheet replaces all previous versions



Technical Properties

General physical properties

	Typical Value	Test Method
Adhesive type	Modified acrylic	
Tape Thickness	0.070 mm	EN 1942
Release liner	597B: Siliconised white paper with Nitto imprint (90 g/m ²) 597N: Siliconised havana paper (90 g/m ²)	
Carrier type	None (baseless tape)	
Adhesion to BA steel	1250 cN/20mm	EN 1939
Release value	15 cN/50mm	Nitto Belgium Test Method
Unwind force	10 cN/50mm	Nitto Belgium Test Method
Transport and storage conditions	Temperature 15 °C to 30 °C Relative humidity 40 to 75% RH	

* Tape thickness = Total thickness without liner
Details from the test methods are described on the customer product specification.
CAUTION: The above are typical values and should not be used in writing specifications.

Performance properties

Adhesion					
PVC	1400 cN/20mm	PC	1700 cN/20mm	PP	400 cN/20mm
PMMA	1600 cN/20mm	ABS	1200 cN/20mm	PET	1500 cN/20mm
Glass	1400 cN/20mm				
Weight Added Peel Off (WAPO)				2h at 60 °C, width 20mm, 100g	
597B	PP 400 mm/2h	ABS 40 mm/2h		BA 20 mm/2h	
597N	PP 400 mm/2h	ABS 20 mm/2h		BA 5 mm/2h	
Saft test		100 °C	+0.5 °C/min., 15x15mm, 200g		

Warranty

The product is guaranteed to be free from defect in material and workmanship at the time of delivery and will be suitable for use for a period of 6 months thereafter, subject to the conditions set out herein.

Application guidelines

- Keep the tape in its original packaging until use.
- For optimum results, an even rub down pressure must be applied to the taped area to create the best possible adhesion between tape and the substrates.
- Remove the liner prior to usage.
- The tape should be applied to clean and dry surfaces.
- The best application conditions are obtained at a temperature between 15 °C and 40 °C.

If you require additional information on technical properties and application as well as product sampling or testing, please contact your local Nitto sales office.

General conditions of use and precautions:
The properties of the product might be adversely affected by various elements such as composition, condition and surface of and impurities in or on the substrate, temperature and humidity during storage, the surrounding environment at and after application and time of exterior use. When the product is used in combination with another material or process, the user shall assure the compatibility of the product in such combination and whether this combination results in the expected performance. The same principle applies in the event of product use in extreme conditions or circumstances, whether at or after the moment of application, including extended exposure to sunlight or extreme temperatures and pressure.

Packaging, transport and storage:
During transport and storage the product should always be protected against direct sunlight and extremes in temperature and humidity and contained in its original packaging. Once removed from its packaging, it should be promptly applied and remain shielded from direct sunlight and extreme temperature as well as protected against dust and other impurities.

Liability:
Except for its wilful misconduct, Nitto Belgium's liability shall be limited to a replacement, a reimbursement or an additional delivery of the product, and shall not exceed the purchase price of the products. In no event shall Nitto be liable in respect of any indirect or consequential damages, including loss of profits.
The above limitations of liability shall equally apply if Nitto Belgium has assisted in any manner with the selection, treatment or application of the product.

Product information:
This datasheet provides a general description of the product properties and application scope. Full technical details in connection with this product are presented in the customer product specification, which is available upon request.

The information reflected in this datasheet is subject to change and the product described herein may be modified or discontinued without notice.

Nitto Belgium NV has obtained following certificates:

- ISO 9001
 - ISO 14001
 - IATF 16949
- Please check our website for applicable scope

Edition: January 2019
Code: DS/05.10/E2 597B - 597N ENG
This datasheet replaces all previous versions