SURFACE PROTECTION TAPES

SPV DFP-583I | SPV DFP-585I

General description

The SPV DFP series are special manufactured air-bubble free Surface Protection Tapes suitable to protect high gloss lacquered substrates during mechanical processes, storage and transportation. These products consist of a clear transparent high-grade PE film coated with a pressure sensitive acrylic adhesive and is available in two adhesion levels.

Features

- High transparency
- Air-bubble free adhesive
- Good wetting behavior
- Good humidity resistance
- Available in low and medium adhesion level
- High-grade PE film
- Transparent film for substrate identification and inspection
- Recyclable film

Application

SPV DFP series are ideal products to protect high gloss lacquered decorative substrates till the end of the supply chain against scratches and impurities. Special production techniques result in a high-grade PE film with limited number of gels. Coated with an air-bubble free adhesive, these tapes avoid the risk for prints and other visual defects on sensitive substrates. These tapes are suitable for different gloss levels and available in two different adhesion levels: low (DFP-583I) and medium (DFP-585I).

Properties

	SPV DFP-583I	SPV DFP-585I	Test method
Film type	PE film	PE film	n/a
Adhesive type	Acrylic-based	Acrylic-based	n/a
Total thickness	50µm	50µm	EN 1942
Adhesion to BA steel	70 cN/20mm	130 cN/20mm	EN 1939
Tensile strength MD*	24 N/20mm	24 N/20mm	EN 14410
Elongation MD*	270%	270%	
Color	Clear transparent	Clear transparent	n/a

CAUTION: The above are typical values and should not be used in writing specifications. Details from the test methods are described on the customer product specification.
*MD = Machine Direction

Warranty

The product is guaranteed to be free from defect in material and workmanship at the time of delivery and will be suitable for use for a period of 12 months thereafter, subject to the conditions set out herein.

Availability

Widths: 1000 mm to 1500 mm.
Lengths: 1000 m, 2000 m and 3000 m.
Please contact us for specific dimensions.

Storage conditions

The product should be protected against direct sunlight and extremes in temperature and humidity. Recommended storage and transport conditions are between 15 °C and 30 °C and between 40% and 75% relative humidity. The product should be stored in its original packaging in a well-ventilated room to avoid deterioration, deformation and contamination. Once removed from its packaging, it should be protected against dust and other impurities. Do not over stack the product, as this may cause deformation.

Lamination guidelines

- The tape should be applied to clean and dry surface by automatic mechanical means.
- To avoid entrapped air-bubbles, excessive tension and shear, the customer should determine appropriate lamination conditions.
- The best lamination conditions are obtained at a temperature between 15 °C and 40 °C.

Application guidelines

- In general, these tapes are immediately usable for further processing after lamination.
- SPV DFP-series cannot be used on lacquers containing softeners (such as PVC lacquers).
- SPV DFP-series are not designed for outside exposure.
- Surface protection tapes are not meant for permanent protection, they should be removed at the end of the supply chain.

General conditions of use and precautions

The properties of the product might be adversely affected by various elements such as composition, condition and surface of and impurities in or on the substrate, temperature and humidity during storage, the surrounding environment at and after application and time of exterior use. When the product is used in combination with another material or process, the user shall assure the compatibility of the product in such combination and whether this combination results in the expected performance. The same principle applies in the event of product use in extreme conditions or circumstances, whether at or after the moment of application, including extended exposure to sunlight or extreme temperatures and pressure.

Packaging, transport and storage

During transport and storage the product should always be protected against direct sunlight and extremes in temperature and humidity and contained in its original packaging. Once removed from its packaging, it should be promptly applied and remain shielded from direct sunlight and extreme temperature as well as protected against dust and other impurities.

Liability

Except for its willful misconduct, Nitto Belgium's liability shall be limited to a replacement, a reimbursement or an additional delivery of the product, and shall not exceed the purchase price of the products. In no event shall Nitto be liable in respect of any indirect or consequential damages, including loss of profits. The above limitations of liability shall equally apply if Nitto Belgium has assisted in any manner with the selection, treatment or application of the product. Nitto's liability is limited to the terms and conditions provided in the Product Specification and Nitto's General Terms and Conditions of Sale.

Product information

This datasheet provides a general description of the product properties and application scope.
Full technical details in connection with this product are presented in the customer product specification, which is available upon request.
The information reflected in this datasheet is subject to change and the product described herein may be modified or discontinued without notice.

Nitto Belgium NV has obtained the following certificates

- ISO 9001
- ISO 14001
- ISO 45001