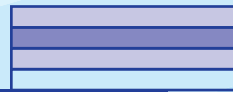
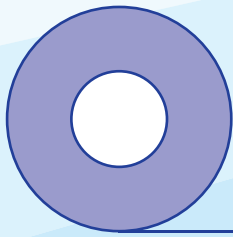


61390

General description

Nitto 61390 is a differential pressure sensitive adhesive double-coated tape used for reworkable mounting applications on various substrates.

Construction



- Pressure sensitive acrylic adhesive
- Polyester carrier
- Pressure sensitive acrylic adhesive
- Release liner

Characteristics

Nitto 61390 is a double-coated tape with a differential adhesive system.

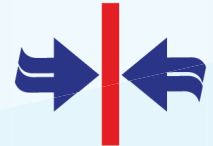
The open side has a high adhesion level to a variety of substrates.

The closed side guarantees a clean removal and easy repositioning.

Application

Nitto 61390 is used for temporary bonding of flexible substrates such as foams, cork and films, requiring an easy removal without leaving adhesive residue.

CORE FUNCTION



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Features

- differential adhesive system
- open side adheres to a variety of substrates
- closed side is clean removable and easy to reposition
- RoHS compliant (2011/65/EC, 2015/863)



Edition: January 2020
Code: DS/06.09/ 61390 ENG
This datasheet replaces all previous versions

Technical Properties

General physical properties

	Typical Value	Test Method
Tape thickness*	0.090 mm	EN 1942
Adhesive type open side	Modified acrylic adhesive	
Adhesive type closed side	Pure acrylic adhesive	
Release liner type/colour	Siliconised white paper	
Release liner weight	90 g/m ²	DIN 53104
Carrier type	Transparent polyester (0.012 mm)	
Adhesion to BA steel open s	1500 cN/20mm	EN 1939
Adhesion to BA steel closed s	350 cN/20mms	EN 1939
Release value	15 cN/50mm	Nitto Test Method
Static Shear	0.5 mm/3h	EN 1943
Transport and storage conditions	Temperature 15 °C to 30 °C Relative humidity 40 to 75% RH	

* Tape thickness = Total thickness without liner
Details from the test methods are described on the customer product specification.
CAUTION: The above are typical values and should not be used in writing specifications.

Performance properties

	Typical Value	Test Method
Dynamic shear	285 N/4cm ²	Tested after 15min., 300mm/min
Saft test	185 °C	+0.5 °C/min., 15x15mm, 200g

Warranty

The product is guaranteed to be free from defect in material and workmanship at the time of delivery and will be suitable for use for a period of 6 months thereafter, subject to the conditions set out herein.

Application guidelines

- For optimum results, an even rub down pressure must be applied to the taped area to create the best possible adhesion between tape and the substrates.
- To ensure optimal anchorage of tape to foam, attention should be paid to the lamination pressure, temperature and time.
- Remove the liner prior to usage.
- The tape should be applied to clean and dry surfaces.
- The best application conditions are obtained at a temperature between 15 °C and 40 °C.

If you require additional information on technical properties and application as well as product sampling or testing, please contact your local Nitto sales office.

General conditions of use and precautions:
The properties of the product might be adversely affected by various elements such as composition, condition and surface of and impurities in or on the substrate, temperature and humidity during storage, the surrounding environment at and after application and time of exterior use. When the product is used in combination with another material or process, the user shall assure the compatibility of the product in such combination and whether this combination results in the expected performance. The same principle applies in the event of product use in extreme conditions or circumstances, whether at or after the moment of application, including extended exposure to sunlight or extreme temperatures and pressure.

Packaging, transport and storage:
During transport and storage the product should always be protected against direct sunlight and extremes in temperature and humidity and contained in its original packaging. Once removed from its packaging, it should be promptly applied and remain shielded from direct sunlight and extreme temperature as well as protected against dust and other impurities.

Liability:
Except for its wilful misconduct, Nitto Belgium's liability shall be limited to a replacement, a reimbursement or an additional delivery of the product, and shall not exceed the purchase price of the products. In no event shall Nitto be liable in respect of any indirect or consequential damages, including loss of profits.

The above limitations of liability shall equally apply if Nitto Belgium has assisted in any manner with the selection, treatment or application of the product.

Product information:
This datasheet provides a general description of the product properties and application scope. Full technical details in connection with this product are presented in the customer product specification, which is available upon request.

The information reflected in this datasheet is subject to change and the product described herein may be modified or discontinued without notice.

Nitto Belgium NV has obtained following certificates:

- ISO 9001
- ISO 14001
- IATF 16949

Please check our website for applicable scope

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